Work Order ID 73651

Friday, September 09, 2011

Item ID: **Revision ID:**

Item Name:

Draw Nbr: **Start Date:** 9/9/2011 12:5 **Start Qty:** 1.0000

Revision Nbr: **Required Date:** 9/12/2011 **Reqd Qty:** 1.0000

Reference: ECN 11-626 **Cust Item ID:** **Customer ID:**

Description: ADD DSI TO KITS IN STOCK: D206-667-011 X 1, D206-667-103BL X 2, D206-667-203 X 2, D206-667-203BL X 2
PER ECN 11-626

Sales Order:

Approvals: **Process Plan:** MF **Date:** 11-09-09 **Tooling:** **Date:**

QC: **Date:** **SPC (Y/N):** **Date:**

Hours

11/9/12

MF 11-09-12

QC 21 - 11/9/13

List Lots

Friday, September 09, 2011 11:56:20 AM

Criteria : Item ID: D206-667-011 All Locations All Warehouses All Quantity

Item ID / Item Name	Warehouse ID / Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt / Lot Code	Type Code	Comments
D206-667-011 Spacer Block	Main Warehouse FG022	52453	2/2/2011	1.0000	QC21	CHG001	
	OFFSHORE FG	28517	1/27/2011	1.0000	QC21	CHG001	
	OFFSHORE FG	35365	1/27/2011	2.0000	QC21		
			Total:	4.0000			

11/9/12

List Lots

Friday, September 09, 2011 11:57:06 AM

Criteria : Item ID: D206-667-103BL All Locations All Warehouses All Quantity

Item ID / Item Name	Warehouse ID / Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt / Lot Code	Type Code	Comments
D206-667-103BL Crosstube Fwd, Blue	Main Warehouse FG073	[redacted]	8/4/2011	1.0000	QC21	CHG005	
	Main Warehouse FG114	71362	8/4/2011	1.0000			
			Total:	2.0000			

11/9/12

List Lots

Friday, September 09, 2011 11:57:25 AM

Criteria : Item ID: D206-667-203 All Locations All Warehouses All Quantity

Item ID / Item Name	Warehouse ID / Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt / Lot Code	Type Code	Comments
D206-667-203 Crosstube Aft	HONG KONG FG053	36977	9/2/2011	1.0000	QC21	CHG002	Paperwork not updated in HK
	HONG KONG FG053	36979	9/2/2011	1.0000	QC21	CHG002	Paperwork not updated in HK
	Main Warehouse FG053	36381	9/2/2011	1.0000	QC21	CHG002	Paperwork not updated in HK
	Main Warehouse FG053	36382	9/2/2011	1.0000	QC21	CHG002	Paperwork not updated in HK
	Main Warehouse FG053	69579	9/2/2011	1.0000	QC21	CHG004	
	Main Warehouse FG053	69580	9/2/2011	1.0000	QC21	CHG004	
	OFFSHORE FG	51940	9/2/2011	1.0000	QC21	CHG003	
			Total:	7.0000			

11/9/12

36381

List Lots

Friday, September 09, 2011 11:57:33 AM

Criteria : Item ID: D206-667-203BL All Locations All Warehouses All Quantity

Item ID / Item Name	Warehouse ID / Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt / Lot Code	Type Code	Comments
D206-667-203BL Crosstube Aft, Blue	Main Warehouse FG073	[redacted]	7/29/2011	1.0000	QC21	CHG004	
	Main Warehouse FG073	[redacted]	7/29/2011	1.0000	QC21	CHG004	
			Total:	2.0000			

11/9/12

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	11.08.23	Job No.:	RD2352	ADR Yes/No:	N	ADR Date:	ECN #: 11- 626
Product No.:	D206-667			Created By:		Approved By: MPP	
Product Name:	Crosstubes			Checked By:		General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Update support installation to address slipping complaints

Documents Affected:
Release
- DEO-D206-667-241-C-1

PARTS MUST COMPLY [X] **PREVIOUS PARTS SATISFACTORY** []

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.08.23
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.08.23
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D206-667-201 @ CHG 004	11.08.23
19	Create / Update PPP's	Y	KJ		11.08.23
20	Red Decals required?	Y	KJ		11.08.23
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	N			
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.08.23
24					

Description / Action:
- ref ECN 11-615.
- supports now installed with 3M 2216 & Proseal 890
- all affected tubes in production need to be made to this latest chg #
- existing stock is OK and doesn't need to be re-worked
- Add DSI to paperwork of all affected in-progress & in-stock crosstubes.

DSI 9865 #73651 MF 11-09-09

ECN Verified & Complete: _____ Date: _____